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MAKOLOR MIX

WOOD AFFINITY

MAKOLOR MIX consists of high-concentration metal complex acid dyes that can be mixed with both water and most commonly used solvents, along with a complete range of binders. This system offers versatility and exceptional performance, demonstrating a greater affinity for wood substrates and excellent color fastness, while providing high transparency and brilliance.



MADE IN ITALY

EST. 1949 | MILAN



Kingfisher Color System

The world of color at your disposal

The Kingfisher Color System spans the extensive spectrum of colors accessible to the woodworking industry and beyond, efficiently characterizing, formulating, and replicating colors. The harmony between the coatings and sophisticated tools enables the precise and easily reproducible attainment of colors.



Kingfisher Surfer

Speed up your color formulation

Software designed to contain and simplify the experience for anyone wishing to access SIVAM Coatings color formulas. It is user-friendly and intuitive, enhancing the accessibility and management of numerous formulas.

Available fandecks: RAL, NCS, Matrix Effect, Makolor Mix, Kingfisher Color Classic and Evolution.

MAKOLOR MIX

Wood affinity
We offer a comprehensive color selection for paints, providing a wide variety of shades. You can choose from subtle tones like natural woods in dark or light hues, or opt for bolder and more vibrant shades.

FANDECK

Our expertise in utilizing natural wood colors and blending basic colors to create an infinite range of stains is collected in the MAKOLOR MIX FANDECK. Here, you can find not only physical samples of the applied stains but also the formulas to replicate them. Additionally, all formulas are available in the Kingfisher Surfer.

Wood STAINS tailored for a wide range of woodworking applications

These specialized formulations are meticulously crafted to enrich the innate allure of wood surfaces, infusing them with captivating hues and enhanced dimensionality, all while preserving the distinctive grain patterns and textures. The remarkable transformative properties of these STAINS not only safeguard the integrity of the wood substrate but also boost the overall aesthetic appeal of the surface.

SOLVENT-BASED BINDERS

High performance and aesthetic results.

PRODUCT	Clear SB binder for spray	Uniforming SB binder	Clear SB binder for wipe and brush	Clear SB binder for roller
CODE	LAC200	LAM500	LAM600	LAN300
DESCRIPTION	SB Binder	SB Binder	SB Binder	SB Binder
CHARACTERISTICS	High Transparency	Good Uniformity	Good Transparency	Excellence pore marking
APPLICATION	Spray (10-20%)	Spray + Wipe (15-25%)	Spray + Wipe (15-25%)	Roller (25-45%)
PORE MARKING	Good	Good	Very good	Excellent
DRYING	Fast	Slow	Slow	Medium

WATER-BASED BINDERS

Eco-friendly and easy to handle.

PRODUCT	Uniforming WB binder by dipping	Uniforming WB binder by spray	Uniforming WB binder by spray & wipe	WB binder stains by roller or spray
CODE	LAW100	LAW101	LAW110	LAW600
DESCRIPTION	WB Binder	WB Binder	WB Binder	WB Binder
CHARACTERISTICS	Good uniformity	Good uniformity	Good uniformity	Almost transparent
APPLICATION	Dipping (10-20%)	Spray (5-10%)	Spray + Wipe (15-25%)	Roller (25-45%) Spray (5-15%)
PORE MARKING	Low	Low	Good	Very Good
DRYING	Fast	Medium	Very slow	Fast

BASIC COLORS

8 universal basic colors and two whites, one for solvent-based and one for water-based applications.

LAM401 LEMON YELLOW	LAM403 GOLDEN YELLOW	LAM404 ORANGE	LAM406 RED	LAC400 WHITE SOLVENT-BASED
LAM402 BLACK	LAM405 BRILLIANT GREEN	LAM408 BLUE	LAM407 BORDEAUX	LAW400 WHITE WATER-BASED

WOOD COLORS

10 wood colors: the perfect starting point to customize and make your creations unique.

LAM422 MAHOGANY	LAM411 DARK BROWN	LAM451 OAK	LAM444 TEAK	LAM458 PALISANDER
LAM460 WENGÉ	LAM410 REDDISH BROWN	LAM424 CHERRY	LAM459 MEDIUM WALNUT	LAM439 LIGHT WALNUT

TIPS FOR SOLVENT-BASED

The average ratio of LAM dye is:

Spray stains: 10-15%
Spray and Wipe or brush stains: ± 10-20% (up to 30%)
Roller stains: 10-15%

TIPS FOR WATER-BASED

The average ratio of LAM dye is:

Spray, roller or dipping stains: 10-15%
Spray and Wipe or brush stains: 10-20% (up to 30%)