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X-COATINGS

# METAL SURFACES

SOLVENT and WATER based products including primers, converters, direct adhesion and topcoat specifically developed for furnishing accessories. The cycles offer an excellent protection and high aesthetic level.



**MADE IN ITALY**

EST. 1949 | MILAN





## SOLVENT-BASED FOR METAL SUBSTRATES

Optimized primers, converters, direct adhesion, and topcoat products specifically developed for furnishing accessories. The cycles offer excellent protection and a high aesthetic level.

### SOLVENT-BASED PRODUCTS

PRODUCT	DESCRIPTION	SUGGESTED APPLICATION	HARDENER RATIO	RANGE OF PRODUCTS	PASTES MIXING RATIO
PRIMERS					
MULTIEPOX FE30 SERIES MFE300	Indust. epoxy primer	Suitable for metallic substrates with good anti-corrosion proprieties	MKE800 (20%)	White and light gray version	1% - 15%
MULTIEPOX FE20 SERIES MFE200	HQ epoxy primer	Suggested when a high level of aesthetic finishing is required, with high anti-corrosion properties, and suitable for metal substrates	MKE800 (20%)	Neutral, white and light gray version	1% - 15%
MULTIACRYL PRIMER CTG FA10 MFA100BNO	High sandability acrylic primer	Recommended as a primer when a very high aesthetic level is required, suitable for metal substrates	MKA800 MKA801 (15%)	Neutral primer	-
DIRECT TO METAL					
MULTIACRYL DTM DA20 SERIES MDA208BNO	2k DTM acrylic glossy	High-quality acrylic enamel with direct adhesion to metal and good anti-corrosion properties	MKA800 MKA801 (20%)	Neutral converter with anti-corrosion properties	20%
MULTIACRYL DTM DA20 SERIES MDA201BNO	2k DTM acrylic matte	High-quality acrylic enamel with direct adhesion to metal and good anti-corrosion properties	MKA800 MKA801 (15%)	Neutral converter with anti-corrosion properties	20%
MULTIACRYL DTM DA20 SERIES	Note: by mixing the glossy and matte versions, different levels of gloss can be achieved.				
TOPCOATS					
MULTIACRYL TOP MA10 SERIES MMA109XXO	2k acrylic topcoat glossy	High-quality acrylic topcoat with direct adhesion to metal substrates. It can be used as a transparent coating or colored with pastes	MKA800 MKA801 (20%)	Transparent enamel	20%
MULTIACRYL TOP MA10 SERIES MMA101XXO	2k acrylic topcoat matte	High-quality acrylic topcoat with direct adhesion to metal substrates. It can be used as a transparent coating or colored with pastes	MKA800 MKA801 (15%)	Transparent enamel	20%
MULTIACRYL TOP MA10 SERIES	Note: by mixing the glossy and matte versions, different levels of gloss can be achieved.				



### Kingfisher Color System

The world of color at your disposal

The Kingfisher Color System spans the extensive spectrum of colors accessible to the woodworking industry and beyond, efficiently characterizing, formulating, and replicating colors. The harmony between the coatings and sophisticated tools enables the precise and easily reproducible attainment of colors.

## SOLVENT-BASED PIGMENTED PASTES

The selection of 19 pigmented pastes offered by Sivachrom Plus System greatly expands the option to create the desired colors.



## WATER-BASED FOR METAL SUBSTRATES

Optimized primers, converters, direct adhesion and topcoat products specifically developed for furnishing accessories. The cycles offer an excellent protection and high aesthetic level drastically reducing the emission of VOCs into the atmosphere.

### WATER-BASED PRODUCTS

PRODUCT	DESCRIPTION	SUGGESTED APPLICATION	HARDENER RATIO	RANGE OF PRODUCTS	PASTES MIXING RATIO
PRIMERS					
AQUAEPOX PRIMER FE20 SERIES WFE200	Epoxy primer	Suitable for metal substrates with good anti-corrosion properties	WKE800 (15%)	White and light gray	1% - 15%
AQUAPRIMER BM20 SERIES WBM200	1k epoxy ester primer	Mild corrosion protection 1K primer for metal substrates	-	White and light gray	1% - 15%
DIRECT TO METAL					
AQUACRYL DTM DA20 SERIES WDA207BNO	2k acrylic converter DTM semi glossy	High-quality acrylic enamel with direct adhesion to metal and good anti-corrosion properties	WKA800 (20%)	Neutral converter with anti-corrosion proprieties	20%
AQUACRYL DTM DA20 SERIES WDA202BNO	2k acrylic converter DTM matte	High-quality acrylic enamel with direct adhesion to metal and good anti-corrosion properties	WKA800 (20%)	Neutral converter with anti-corrosion proprieties	20%
TOPCOATS					
AQUACRYL MA20 SERIES WMA208BNO	2k acrylic converter AD glossy	Acrylic converter topcoat with direct adhesion to metal substrates	WKA800 (20%)	Neutral converter	20%
AQUACRYL TRS NA20 WNA208XXO	1k acrylic transparent D.P. glossy	Acrylic topcoat for dipping applications, with direct adhesion to metal substrates	-	Transparent	-
AQUACRYL MA2G WMA2G2BNO	2k acrylic converter AD textured	Acrylic converter with direct adhesion to metal substrates with fine texturized effect	WKA800 (20%)	Texturized neutral converter	20%



### Kingfisher Surfer

Speed up your color formulation

Software designed to contain and simplify the experience for anyone wishing to access SIVAM Coatings color formulas. It is user-friendly and intuitive, enhancing the accessibility and management of numerous formulas.

Available fandecks: RAL, NCS, Matrix Effect, Makolor Mix, Kingfisher Color Classic and Evolution.

## WATER-BASED PIGMENTED PASTES

The selection of 16 eco-friendly water-based pastes offered by Idrochrom System greatly expands the option to create the desired colors.

